Joyce L. Connery, Chair Thomas A. Summers, Vice Chair

# DEFENSE NUCLEAR FACILITIES SAFETY BOARD

Washington, DC 20004-2901



The Honorable Jennifer M. Granholm Secretary of Energy US Department of Energy 1000 Independence Avenue, SW Washington, DC 20585-1000

# Dear Secretary Granholm:

In its letter dated August 3, 2023, the Defense Nuclear Facilities Safety Board (Board) identified concerns with facility worker safety at the Savannah River Plutonium Processing Facility project. Specifically, the Board is concerned that project personnel assert facility workers can use their senses to detect accidents such as a glovebox spill or fire and exit the area before receiving significant radiological exposure. Using this assumption of worker self-protection, project personnel avoided designating safety significant controls, such as gloveboxes, glovebox ventilation, continuous air monitors, and glovebox fire controls, that other DOE plutonium processing facilities have traditionally designated. As a result, the Board requested "a written report and briefing in 45 days providing DOE's [Department of Energy] position on the adequacy of the safety strategy for facility worker protection, focusing on impacts to long-lead procurements, such as glovebox systems." The Board received an interim response from DOE on September 25, 2023. In that letter, DOE stated it would "further respond" to the Board's request "when a path forward has been determined," but did not specify a timeframe for its completed response.

DOE's interim response highlights the completion of a project review by the National Nuclear Security Administration's Associate Administrator for Environment, Safety, and Health (NA-ESH). NA-ESH's conclusions are largely consistent with the Board's safety concerns. For example, the NA-ESH report (dated September 7, 2023) found that project personnel over-relied on the expectation that facility workers would take self-protective actions to avoid significant radiological exposures from postulated hazards. The report also found that project personnel too often selected mitigative controls over available preventive controls for hazard scenarios, which is not consistent with the hierarchy of controls in DOE Standard 1189-2016, *Integration of Safety into the Design Process*.

On October 25, 2023, the DOE Office of Environment, Health, Safety, and Security issued a memorandum with interpretations of DOE requirements for developing the project's safety basis. The memorandum indicates concerns with the selection of controls for worker safety. It states that "it is especially concerning that this type of protection strategy [facility worker self-protection] is being discussed during the design phase of a new DOE nuclear facility

when the development and crediting of controls are attainable and will be integral to the long-term safe operations of the facility."

As discussed in the Board's August 3, 2023, letter, the DOE Office of Enterprise Assessments also documented concerns with facility worker protection at the Savannah River Plutonium Processing Facility (report issued in December 2021). Now that three of DOE's applicable nuclear safety organizations have documented safety concerns with the project's safety approach, the Board is renewing its request for a final response. Therefore, pursuant to 42 United States Code §2286b(d), the Board requests a written response and briefing to its letter dated August 3, 2023, by January 19, 2024.

Sincerely,

Joyce L. Connery Chair

c: Mr. Joe Olencz

TECHNICAL STAFF CONCURRENCE/RECORD NOTE PAGE							
SUBJECT:							
AUTHOR:				REPORT:			
AFFECTED SITES:				-			
Contributor(s)			Date Received	Date Received Concurrence Signature/Date			e/Date
Project Leader(s	s)/Cognizant Engineer(s)		Date Received	Co	Concurrence Signature/Date		
Associate T	echnical Director(s)		Date Received	Co	ncurrence S	ignatur	e/Date
Document Number:				Report File:			
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1. To Technical Editor:							
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4. Author agrees that document is ready for the Board:						(	Initials/Date)
5. Copies provided to the Board members:					(	Date)	
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FILE NAME							

RESIDENT INSPECTOR FACTUAL ACCURACY REVIEW						
SUBJECT:						
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Reside	nt Inspectors	Date	Comments			
Hanford						
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Oak Ridge						
Pantex						
Pantex						
Savannah River						
** CC the ATD for Field	Operations on Resident Inspe	ector factual accuracy review	emails.			

**Guidance for Completing Resident Inspector Factual Accuracy Review** 

Type of Correspondence	Mandatory RI Review	Optional RI Review
Draft and Final Recommendations and Board Technical Reports involving DOE-wide policy	All Ris	n/a
Draft and Final Recommendations and Board Technical Reports involving issues at specific sites	All RIs at those sites	RIs at other sites
Other correspondence involving DOE-wide policy	At least one RI at each site	Other RIs
Other correspondence involving issues at specific sites	At least one RI at those sites	Other RIs

RECORDS CONCURRENCE FORM					
NUMBER: SUBJECT:					
OFFICE / RESPONSIBLE SUPERVISOR:					

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TECHNICAL DIRECTOR	GENERAL MANAGER	GENERAL COUNSEL
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# AFFIRMATION OF BOARD VOTING RECORD

**SUBJECT:** SRPPF Facility Worker Protection

**Doc Control#:** 2024-100-0002

Voting Summary
 Board Member Vote Sheets

The Board acte	d on the a	bove docum	ent on 11/1'	7/2023. The docum	nent was Ap	proved.	
The votes	were reco	rded as:					
Joyce L. Connery Thomas Summers	APRVD	DISAPRVD	ABSTAIN	NOT PARTICIPATING	COMMENT	DATE 11/16/2023 11/17/2023	
		s a summary e Board Men		on this matter toget	her with the	individual vote sheet	s, views
						Shelby Executive Secretary	_
Attachmen	its:						

# DEFENSE NUCLEAR FACILITIES SAFETY BOARD NOTATIONAL VOTE RESPONSE SHEET

**FROM:** Joyce L. Connery

**SUBJECT:** SRPPF Facility Worker Protection

**Doc Control#:** 2024-100-0002

**DATE:** 11/16/2023

**VOTE:** Approved

Member voted by email.

### **COMMENTS:**

None

Joyce L. Connery

# **Shelby Qualls (CTR)**

**From:** Joyce Connery

Sent: Thursday, November 16, 2023 4:21 PMTo: Shelby Qualls (CTR); Board MembersCc: Katherine Herrera; Joseph Gilman; ExSec

Subject: Re: Notational Vote: 2024-100-002, SRPPF Facility Worker Protection - BLUE FOLDER (CUI)

#### I consent

**From:** Shelby Qualls (CTR) <ShelbyQ@dnfsb.gov> **Sent:** Thursday, November 16, 2023 4:19:50 PM **To:** Board Members <BoardMembers@dnfsb.gov>

Cc: Katherine Herrera <KatherineH@dnfsb.gov>; Joseph Gilman <JosephG@dnfsb.gov>; ExSec <ExSec@dnfsb.gov>

Subject: Notational Vote: 2024-100-002, SRPPF Facility Worker Protection - BLUE FOLDER (CUI)

#### **CUI-CUI-CUI//PRIV**

This email is an electronic record of Notational Vote. Voting ballot will follow shortly. Also, accepting electronic votes.

# DEFENSE NUCLEAR FACILITIES SAFETY BOARD NOTATIONAL VOTE RESPONSE SHEET

FROM: Members of the Board

**SUBJECT:** SRPPF Facility Worker Protection

#### DOC#2024-100-002

Approved	
Disapproved	
Abstain	
Recusal – Not Participating	
<b>COMMENTS:</b>	
Below	
Attached	
None	

**Shelby Qualls** | Executive Secretary | RiVidium, Inc.

Office of the Executive Director of Operations | Defense Nuclear Facilities Safety Board

625 Indiana Ave. NW, Suite 700, Washington, DC 20004

Tel: 202.694.7090 email: shelbyq@dnfsb.gov

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# DEFENSE NUCLEAR FACILITIES SAFETY BOARD NOTATIONAL VOTE RESPONSE SHEET

FROM: Thomas Summers

SUBJECT: SRPPF Facility Worker Protection

Doc Control#: 2024-100-0002

DATE: 11/17/2023

VOTE: Approved

Member voted by email.

COMMENTS:

None

**Thomas Summers** 

# **Shelby Qualls (CTR)**

**From:** Thomas Summers

**Sent:** Friday, November 17, 2023 6:41 AM

**To:** Shelby Qualls (CTR); ExSec

Subject: Re: Notational Vote: 2024-100-002, SRPPF Facility Worker Protection - BLUE FOLDER (CUI)

Approved. No comments. V/r TAS

**From:** Shelby Qualls (CTR) <ShelbyQ@dnfsb.gov> **Sent:** Thursday, November 16, 2023 4:19 PM **To:** Board Members <BoardMembers@dnfsb.gov>

Cc: Katherine Herrera <KatherineH@dnfsb.gov>; Joseph Gilman <JosephG@dnfsb.gov>; ExSec <ExSec@dnfsb.gov>

Subject: Notational Vote: 2024-100-002, SRPPF Facility Worker Protection - BLUE FOLDER (CUI)

#### **CUI-CUI-CUI//PRIV**

This email is an electronic record of Notational Vote. Voting ballot will follow shortly. Also, accepting electronic votes.

# DEFENSE NUCLEAR FACILITIES SAFETY BOARD NOTATIONAL VOTE RESPONSE SHEET

**FROM:** Members of the Board

**SUBJECT: SRPPF Facility Worker Protection** 

DOC#2024-100-002

Approved	
Disapproved	
Abstain	
Recusal – Not Participating	
COMMENTS:	
Below	
Attached	
None	

**Shelby Qualls** | Executive Secretary | RiVidium, Inc.

Office of the Executive Director of Operations | Defense Nuclear Facilities Safety Board

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